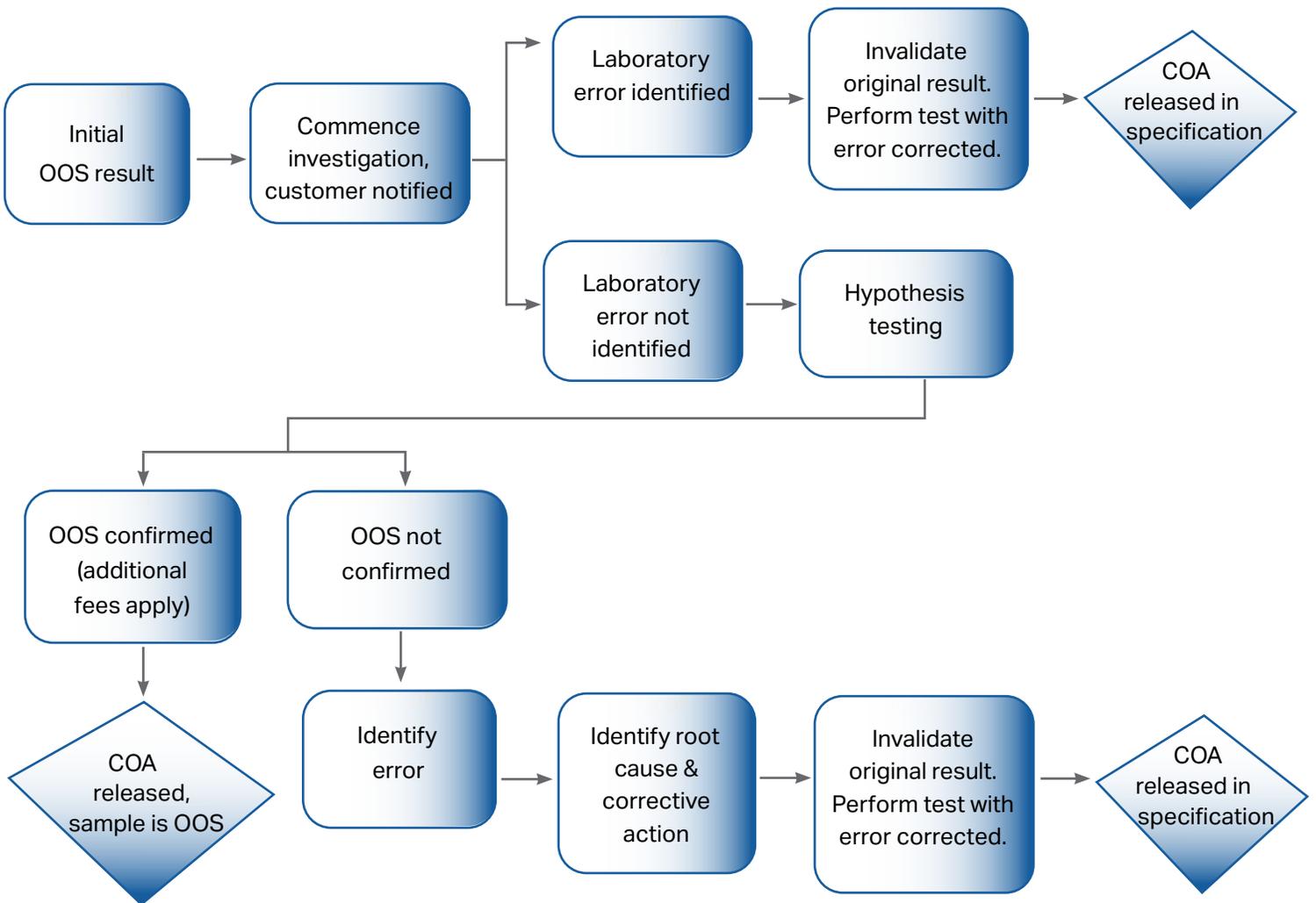


# Out of Specification Process

An Out of Specification (OOS) result means a test result falls outside established limits and requires a formal investigation to confirm accuracy and determine the root cause. This may include additional hypothesis testing to assess factors such as method compatibility, sample matrix, or analytical variability. Because this work goes beyond routine testing, hypothesis testing is considered an extended investigation and may incur additional fees.



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